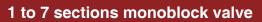
# **SDM100**







- Fitted with a main pressure relief valve and a load check valve on every working section.
- Available with parallel circuit, one section with series-parallel (tandem) or series circuit on request.
- Optional carry-over port.
- Anticavitation and antishock valves (with fixed or ajustable setting) available on every section.
- Optional flange mounted pilot check valves on every sections.
- Optional unloader solenoid valves.
- Wide range of controls: manual, pneumatic, electropneumatic, hydraulic, electrohydraulic, electric and remote with flexible cable.

# **NEW PRODUCT**

# **WORKING CONDITIONS**

This catalogue shows technical specifications and diagrams measured with mineral oil of  $46 \text{ mm}^2/\text{s} - 46 \text{ cSt}$  viscosity at  $40^{\circ}\text{C}$  -  $104^{\circ}F$  temperature.

Nominal flow rating		70 l/min	18 US gpm
Operating pressure (max.)		315 bar	4600 psi
Back pressure (max.)	on outlet port T	10 bar	1450 psi
Internal leakage (max.) A(B)⇒T	$\Delta p = 100 \text{ bar} - 1450 \text{ psi}$ fluid and	5 cm <sup>3</sup> /min	0.31 in <sup>3</sup> /min
	<i>valve at 40°C - 104°F</i>	<i>lve at 40°C - 104°F</i> (max. 9 cm <sup>3</sup> /min)	
Fluid		Mineral based oil	
Fluid temperature	with NBR (BUNA-N) seals	from -20 °C to 80 °C	from -4°F to 176°F
	with FPM (VITON) seals	from -20℃ to 100℃	from -4°F to 212°F
Viscosity	operating range	from 15 to 75 mm <sup>2</sup> /s	from 15 to 75 cSt
	min.	12 mm²/s	12 cSt
	max.	400 mm²/s	400 cSt
Max contamination level		-/19/16 - ISO 4406	NAS 1638 - class 10
Ambient temperature for working conditions	with mechanical devices	from -40 ℃ to 60 ℃	from -40°F to 140°F
	with pneumatic and hydraulic devices	from -30 ℃ to 60 ℃	from -22°F to 140°F
Conditions	with electric devices	from -20℃ to 50℃	from -4°F to 122°F

NOTE - for different conditions please contact Sales Dpt.

# STANDARD THREADS

# **Reference standard**

		BSP	UN-UNF	METRIC	NPTF
THREAD ACCORDING TO		ISO 228/1	ISO 263	ISO 262	ANSI B1.20.3
		BS 2779	ANSI B1.1 unified	150 262	ANSI 61.20.3
CAVITY DIMENSION ACCORDING TO	ISO	1179		6149	
	SAE			J2244	J476a
	DIN	3852-2 shape X or Y			

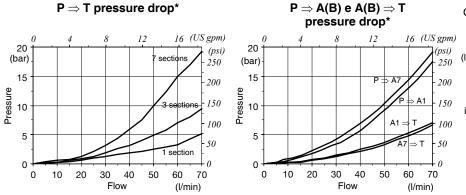
### <u>Ports</u>

	BSP	UN-UNF	METRIC
Inlet <b>P</b> and carry-over <b>C</b>	G 1/2	7/8-14 (SAE10)	M22x1.5
Ports <b>A</b> and <b>B</b>	G 3/8	3/4-16 (SAE8)	M18x1.5
Outlet T	G 1/2	7/8-14 (SAE10)	M22x1.5
Hydraulic pilot	G 1/4	7/16-20 (SAE4)	G 1/4
Pneumatic pilot		NPTF 1/8-27	

NOTE - for different port size contact Sales Dpt.

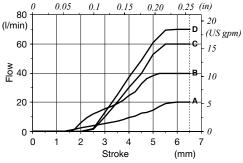
# **PERFORMANCE DATA**

### **General**



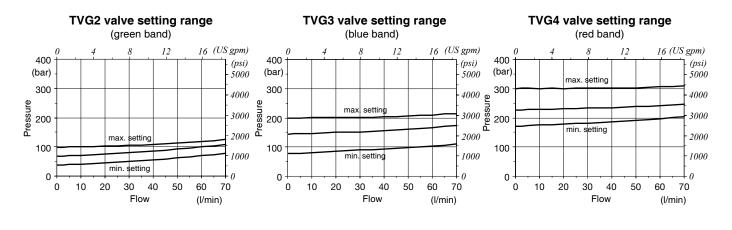
Note (\*): pressure drop curve with spool type 101 (for up to 40 l/min - 10.5 US gpm flow)

# Spool type 1 $P \Rightarrow A(B)$ metering curve Qin = depending on spool - P = 60 bar / 870 psi

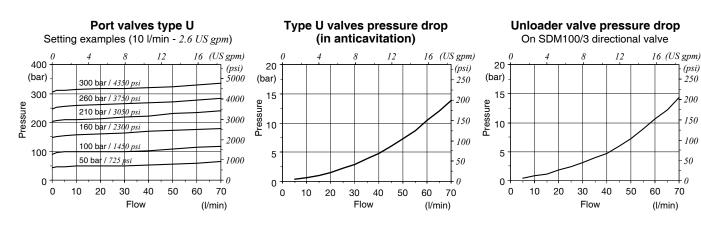


A = spool type 102, up to 20 l/min - 5.3 US gpm B = spool type 101, up to 40 l/min - 10.5 US gpm C = spool type 109, up to 60 l/min - 16 US gpm D = spool type 127, up to 70 l/min - 18.5 US gpm

#### Main pressure relief valve



### **Auxiliary valves**



(psi)

- 250

200

150

100

50

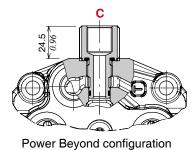
0

70

# **NEW PRODUCT**

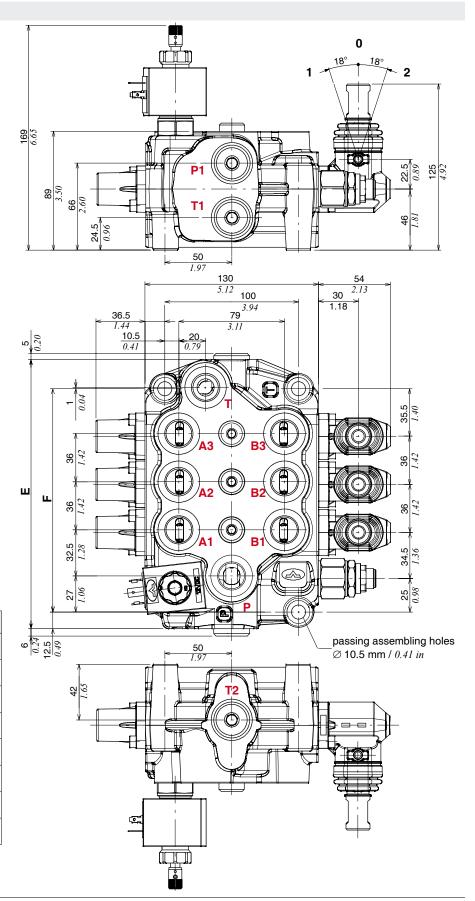
# **SDM100**

### **DIMENSIONAL DATA**



NOTE: Drawings and dimensions are referred to BSP thread configuration.

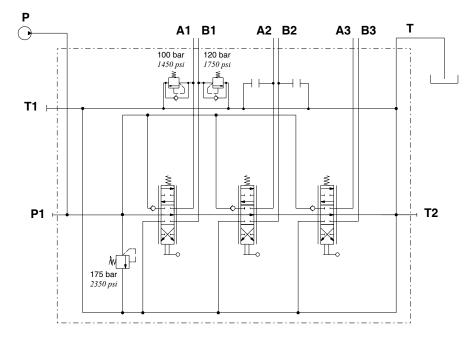
TVDE	E		F	
TYPE	mm	in	mm	in
SDM100/1-P	129.5	5.10	95	3.74
SDM100/2-P	165.5	6.52	131	5.16
SDM100/3-P	201.5	7.93	167	6.57
SDM100/4-P	237.5	9.35	203	7.99
SDM100/5-P	273.5	10.77	239	9.41
SDM100/6-P	309.5	12.19	275	6.89
SDM100/7-P	345.5	13.60	311	12.24



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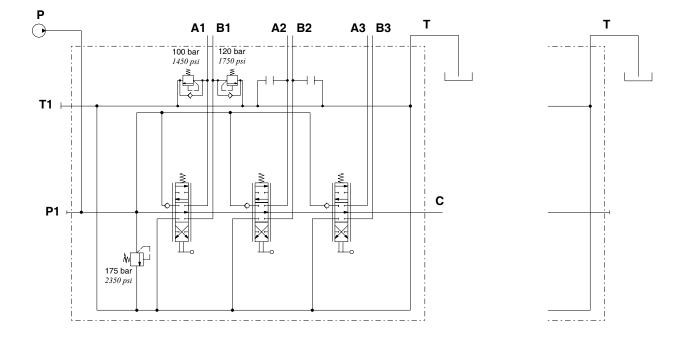
# HYDRAULIC CIRCUIT

# **Open center configuration**



### **Power Beyond configuration**

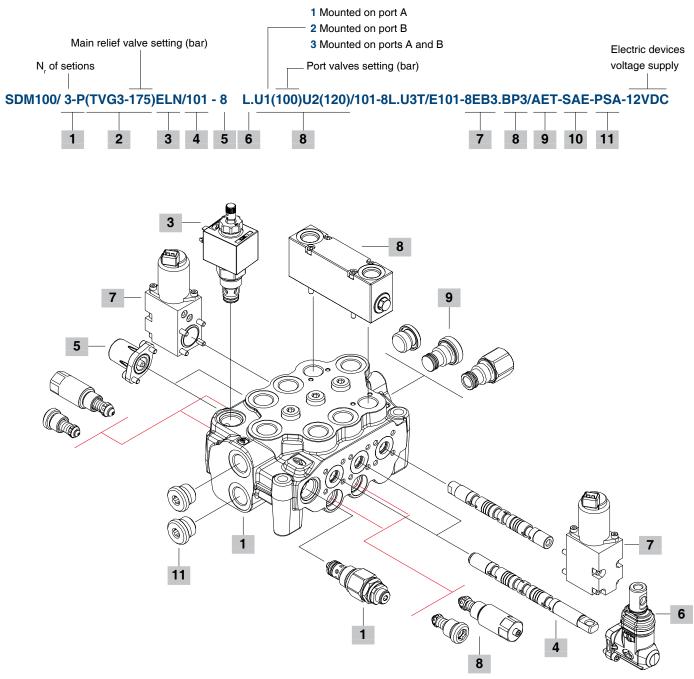
### **Close center configuration**



# **NEW PRODUCT**

# **SDM100**





# 1 Body kit

1-P: 1 section body

2-P: 2 sections body

3-P: 3 sections body

6-P: 6 sections body 7-P: 7 sections body

5-P: 5 sections body

4-P: 4 sections body

For series and series-parallel circuit contact Sales Department

### 2 Pressure relief valve

Direct operation

(TVG2-80): Setting range from 63 to 100 bar / 900 to 1450 psi, standard setting 80 bar / 1160 psi

(TVG3-175): Setting range from 100 to 200 bar / *1450 to 2990 psi*, standard setting 175 bar / *2550 psi* 

(TVG4-220): Setting range from 200 to 300 bar / 2900 to 4350 psi, standard setting 220 bar / 3200 psi SV: Valve blenking plug

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### **DESCRIPTION COMPOSITION**

#### 3 Unloader valve

ELN: Solenoid operated without emergency push-button

ELP: Solenoid operated with emergency push-button

- ELT: Solenoid operated with "push and twist" emergency push-button
- LT: Valve blanking plug

### 4 Spools

If not specified otherwise, the spools are up to 40 l/min - 10.5 US gpm flow

**102:** Double acting, 3 positions, with A and B closed in neutral position; for up to 20 l/min - *5.3 US gpm* flow

101: As previous, up to 40 l/min - 10.5 US gpm flow

**109:** As previous, up 60 l/min - *16 US gpm* flow

**127:** As previous, up 70 l/min - *18.5 US gpm* flow

**201:** Double acting, 3 positions, with A and B open to tank in neutral position

**2H01:** Double acting, 3 positions, with A and B partially open to tank in neutral position

**1S02:** Double acting, 3 positions, with A and B closed in neutral position, for series circuit

**2S01:** Double acting, 3 positions, with A and B closed in neutral position, for series circuit

301: Single acting in A, 3 positions, B plugged

**401:** Single acting in B, 3 positions, A plugged:

**801:** Double acting, 3 positions, regenerative in 2<sup>nd</sup> positions with spool out

**501:** Double acting, 4 positions, floating in 4<sup>th</sup> positions with spool in: for "A" side positioners type 13 and 13F. Need special body, contact Sales Department

### 5 "A" side spool positioners

7FTN: With friction and neutral position sensor

8: With spring return in neutral position

8D: As type 8 and pin with M6 female thread for dual control

**8F2:** With spring return in neutral position and adjustable flow limiter in position 2

8TL: As type 8 and pin control for flexible cable operation

**9B:** With detent in position 1 and spring return in neutral position

**10B:** With detent in position 2 and spring return in neutral position **11B:** With detent in position 1 and 2, spring return in neutral position

8K: As type 8 with spool solenoid lock device

8RM2: With spring return in neutral position and electromagnetic detent in position 2

8MG3(NO): With spring return in neutral position and operation with microswitch in pos. 1 and 2

8PP: Proportional pneumatic kit

8EP3: ON/OFF electropneumatic kit

**13:** 4 positions, spring return in neutral, detent in 4<sup>th</sup> position: for spool type 501

13F: 4 positions with spring return in neutral: for spool type 501

### 6 "B" side options

L: Standard lever box

LF1: Lever box with adjustable flow limiter in position1

LB3: Steel lever box, heavy duty type

SLP: Without lever box, with dust-proof plate

SLC: Without lever box, with endcap

LCA1-4: Joystick for 2 sections operation: config. type 1 and 4

LCA2-3: Joystick for 2 sections operation: config. type 2 and 3 SLK: Type SLP with solenoid spool lock device, needs special spools: contact Sales Department

#### 7 Complete controls

They need special spools and particular bodies: contact Sales Dpt. ON/OFF direct solenoid control

Note: The correct operation of the control, at the valve nominal pressure, is assured up to 50 l/min - *13 US gpm*; please Contact the Sales Department for higher flow.

8ES1: Spring return to neutral, single acting in A

8ES2: Spring return to neutral, single acting in B

8ES3: Spring return to neutral, double acting

Double side proportional hydraulic control

8IM: Spring return to neutral

13IM: Spring return to neutral for floating circuit spool

Double side proportional electrohydraulic control

8EB3: Spring return to neutral

8EB3LH: With spring return to neutral and wet-type lever control

**13EB3:** As type 8EB3 for floating circuit spool **13EB3LH:** As type 8EB3LH for floating circuit spool

#### 8 Port valves

C: Anticavitation valve

P: Fixed setting antishock valve: for complete list contact Sales Dpt.
U: Fixed setting antishock with prefill valve: for list contact Sales Dpt.
UR: Adjustable setting antishock with prefill valve: for ajusting range contact Sales Department

UT: Valve blanking plug

BP: Flange mounted pilot check valves: assembled on ports side

#### 9 Circuit options

AET: Open center

AEK: Closed center

AE: With Power Beyond sleeve

VRC: With backpressure valve

VRE: With backpressure valve and Power Beyond sleeve

### 10 Threading specification

Specify thread type only if is different from BSP standard: see page 2

### 11 Port selections

PSA: Upper inlet P and outlet T

PSL: Side inlet P1 and outlet T2

PSL-NOTAP(T1): Side inlet P1 and outlet T1, on each side

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